



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3015-1
Job Sheet 186289



Part No: D3015-1

Job Qty: 235 ea

Part Name: Lock Nut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/16/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C IPP REV:A 14.05.20 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Purchasing	235 pcs	11/16/18	11/16/18	0.00	0.00	Purchasing			NOV 17 2018
110	Packaging	235 pcs	11/16/18	11/16/18	0.00	0.00	Packaging2			NOV 17 2018
120	QC	235 pcs	11/16/18	11/16/18	0.00	0.00	QC6			NOV 19 2018
130	Packaging	235 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1			NOV 19 2018
140	QC21-SA	235 Ea	11/16/18	11/16/18	0.00	0.00	QC21			NOV 19 2018

Part Op 100 - Issue P/O: _____ Description: SS locknut with nylon insert Possible Supplier: Acklands P/N: PFSLNNC14S
Descriptions: 110 - Ensure Material Release Note is attached

PO Details

Main Industrial Sales Ltd. (mai001-vc)



PO No: PO041718

Line No: 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PFS-LNNC14S	SS Locknut D3015-1	235 Ea (1 ea)	100-Purchasing	5128715

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PFS-LNNC14S	235	50	0

Part Specifications

Specifications could not be found.

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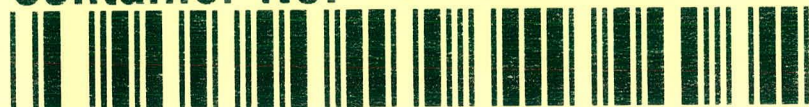
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Container No: S128716



Lock Nut

PART NO: D3015-1

Serial No/Batch: S128716

Revision:

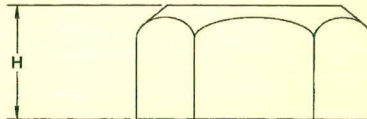
Operation: Packaging

Change No:

Mfg Date: 11/17/18

Job No: 186289

SPECIFICATION CONTROL DRAWING



D3015-X LOCKNUT

PART NUMBER	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFSLNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFSLNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFSLNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N FLMN021-005-0000



RELEASED
09/07/15

- NOTES:**
- 1) MATERIAL: SS LOCKNUT WITH NYLON INSERT
 - 2) FINISH: N/A
 - 3) TOLERANCES: ALL DIMENSIONS SHOWN AS REFERENCE
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

C	REFORMAT DWG. -7 P/N NOW FLMN021-005-0000 WAS LNNM5S1 (ZN B8-1), PAR 09-020	CP	09.07.08
B	ADD D3015-7	KJ	03.07.15
A	NEW ISSUE	DS	01.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		REV. C	
CHECKED		DRAWING NO. D3015	
MFG. APPR.		SHEET 1 OF 1	
APPROVED		TITLE LOCKNUT	
DE APPR.		SCALE NTS	
DATE	09.07.08	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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PURCHASE ORDER **PO041718**

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO041718

PO Date: 11/14/18

Due Date: 11/20/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		PTS1 DE60060	0- 251430	PTS DE60060 15/16X3/4 CT SS COUNTERBORE	Firmed	-	12/4/18	2 Ea	0 Ea	2 Ea	\$164.58/Ea	\$329.16
Line Item Note CHANTAL												
2	186289	PFS- LNNC14S		SS Locknut D3015-1 receive ea	Firmed	-	11/20/18	235 Ea	0 Ea	235 Ea	\$0.078/Ea	\$18.33
Line Item Note AS PER DWG D3015 REV. C												
3	186302	6800ZZ		Bearing D3183-5	Firmed	-	11/20/18	50 pcs	0 pcs	50 pcs	\$1.48/pcs	\$74.00
Line Item Note AS PER DWG D3183 REV. C												
4	186303	6900ZZ		Bearing D3121- 23	Firmed	-	11/20/18	50 pcs	0 pcs	50 pcs	\$1.62/pcs	\$81.00
Line Item Note AS PER DWG D3121 REV. E												
5		7/16-14- 050C		SS Bolt 7/16 5" Long	Firmed	-	11/20/18	25 pcs	0 pcs	25 pcs	\$1.42/pcs	\$35.50
6		7/16WC		Washer, SS Flat 7/16	Firmed	-	11/20/18	200 pcs	0 pcs	200 pcs	\$0.094/pcs	\$18.80
7	186304	FLMN021- 005-000	0- 5NLNSS	Locknut D3015-7	Firmed	-	11/20/18	25 Ea	0 Ea	25 Ea	\$0.058/Ea	\$1.45
Line Item Note AS PER DWG D3015 REV. C												
8		SWA10A- 1300	81210TN	Roller Thrust Bearing NBS Bearing	Firmed	-	11/20/18	2 Ea	0 Ea	2 Ea	\$138.11/Ea	\$276.22
9		SWA10A- 1400	0- 5000350	Circlip Retaining ring	Firmed	-	11/20/18	10 Ea	0 Ea	10 Ea	\$4.95/Ea	\$49.50
Grand Total:											\$883.96	



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PURCHASE ORDER PO041718

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE November 16, 2018
NUMBER 0000229395
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

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P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
41718 ✓	EB	12-Nov-18		0000229395
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	UOM	QUANTITY		
DESCRIPTION		REQ.	SHIPPED	B.O.
0-251430 15/16" SCREW SIZE CARBIDE TIIP STRAIGHT SHANK INTERCHANGEABLE PILOT COUNTERBORE DELIVERY: 2-3 WEEKS	EA	2		2
0-14CNLNSS ✓ 1/4-20 18-8 NYLON LOCKNUT DELIVERY: 242 WILL BE DELIVER TOMORROW BALANCE 23/11/18	EA	235	235 ✓	DAS 68 9-89
0-68002ZKML BALL BEARING YOUR PART #: 6800ZZ DELIVERY: 16/11/18	EA	50	50	
0-69002ZKML KML BALL BEARING YOUR PART #: 6900ZZ DELIVERY: 16/11/18	EA	50	50	
0-716X5CHBSS 7/16-14 x 5" HEX BOLTS 18-8 STAINLESS DELIVERY: 16/11/18	EA	25	25	
0-716FWSS 7/16 FLAT WASHER STAINLESS DELIVERY: 16/11/18	EA	200	200	
0-5NLNSS	EA	25	25	

SAC
88
08-0

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41718	EB	12-Nov-18		0000229395
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	UOM	QUANTITY		
DESCRIPTION		REQ.	SHIPPED	B.O.
M5 NYLON LOCK NUT STAINLESS STEEL 304				
DELIVERY: 16/11/18				
0-81210TN NBS BEARING	EA	2	2	
DELIVERY: 16/11/18				
0-5000350 RETAINING RING	EA	10	10	
DELIVERY: 16/11/18				
THANKS ERIC				

